## CHAPTER 17 (FINMAN); CHAPTER 2 (MAN) JOB ORDER COSTING

## DISCUSSION QUESTIONS

1. a. Job order cost system and process cost system.
b. The job order cost system provides a separate record of each quantity of product that passes through the factory.
c. Process cost systems accumulate costs for each department or process within a factory.
2. Job order costing is used by firms that sell custom goods and services to customers. The job order system is frequently associated with firms that will produce a product or service specifically to a customer order.
3. Work in process
4. a. Purchase invoice or receiving report
b. Materials requisition
5. A job cost sheet is the subsidiary ledger to the work in process control account. The cost of materials, labor, and overhead are listed on each separate job cost sheet for each job. A summary of all the job cost sheets during an accounting period is the basis for journal entries to the control accounts.
6. The clock card is a means of recording the hours spent by employees in the factory. The time ticket is a means of recording the time the employee spends on a specific job.
7. The predetermined overhead rate is computed using estimated amounts at the beginning of the period. This is because managers need timely information on the product costs of each job. If a company waited until all overhead costs were known at the end of the period, the allocated factory overhead would be accurate, but not timely. Only through timely reporting can managers adjust manufacturing methods or product pricing.
8. a. The predetermined factory overhead rate is determined by dividing the estimated total factory overhead costs for the forthcoming year by an estimated activity base, one that reflects the consumption or use of factory overhead costs.
b. Direct labor cost, direct labor hours, and machine hours.
9. a. (1) If the amount of factory overhead applied is greater than the actual factory overhead incurred, factory overhead is overapplied.
(2) If the amount of actual factory overhead is greater than the amount applied, factory overhead incurred is underapplied.
b. Underapplied
c. Deferred credit

## DISCUSSION QUESTIONS (Continued)

10. Job order cost accumulation would be most appropriate for professional service firms that provide extended, project-type services for clients. Examples would be architectural, consulting, advertising, or legal services. Job cost sheets would accumulate all direct costs of servicing the client. Such costs would include labor, materials, travel, and subcontracted services. In addition, overhead would be applied using a predetermined overhead rate. The costs accumulated by the job cost sheet would be treated as work in process (a current asset) until the service is completed. Once completed, the cost would be transferred to the cost of services on the income statement.

## PRACTICE EXERCISES

PE 17-1A (FIN MAN); PE 2-1A (MAN)

| Feb. | 8 | Materials | 576,000 |  |
| :--- | :--- | :--- | ---: | ---: |
|  |  | Accounts Payable |  | 576,000 |
|  |  | $\$ 576,000=72,000 \times \$ 8$. |  |  |
|  |  |  | 520,000 |  |
|  | 19 | Work in Process ${ }^{*}$ |  | 520,000 |
|  | Materials |  |  |  |

* Job $60 \quad \$ 224,000=32,000 \times \$ 7$

Job $61 \quad \frac{296,000}{\$ 520,000}=37,000 \times \$ 8$
Total $\$ \underline{\underline{\$ 20,000}}$

PE 17-1B (FIN MAN); PE 2-1B (MAN)

| Aug. | 4 Materials | 168,000 |  |
| :--- | :--- | :--- | ---: |
|  |  | Accounts Payable |  |
|  |  | $\$ 168,000=12,000 \times \$ 14$. |  |
|  |  |  |  |
|  | 24 | Work in Process* | 126,800 |
|  | Materials |  | 126,800 |

* Job $40 \quad \$ 40,000=5,000 \times \$ 8$
$\begin{array}{ll}\text { Job } 42 \quad \underline{86,800} & =6,200 \times \$ 14 \\ \text { Total }\end{array}$

PE 17-2A (FIN MAN); PE 2-2A (MAN)

| Work in Process $^{*}$ | 837,000 |  |
| :---: | ---: | ---: |
| Wages Payable |  | 837,000 |
| * Job 60 | $\$ 360,000=15,000$ hours $\times \$ 24.00$ |  |
| Job 61 | $\underline{477,000}=18,000$ hours $\times \$ 26.50$ |  |
| Total | $\underline{\$ 837,000}$ |  |

PE 17-2B (FIN MAN); PE 2-2B (MAN)

| Work in Process* | 186,200 |  |
| :---: | ---: | ---: |
| Wages Payable |  | 186,200 |
| * Job 40 | $\$ 87,500$ | $=3,500$ hours $\times \$ 25$ |
| Job 42 | $\underline{98,700}$ | $=4,200$ hours $\times \$ 23.50$ |
| Total | $\underline{\$ 186,200}$ |  |

PE 17-3A (FIN MAN); PE 2-3A (MAN)

| Factory Overhead | 186,000 |  |
| :--- | ---: | ---: |
| Materials |  | 34,000 |
| Wages Payable |  | 81,000 |
| Utilities Payable |  | 10,000 |
| Accumulated Depreciation-Factory |  | 61,000 |

PE 17-3B (FIN MAN); PE 2-3B (MAN)

| Factory Overhead | 66,600 |  |
| :--- | ---: | ---: |
| Materials |  | 17,500 |
| Wages Payable |  | 22,000 |
| Utilities Payable |  | 9,600 |
| Accumulated Depreciation-Factory |  | 17,500 |

PE 17-4A (FIN MAN); PE 2-4A (MAN)
a. $\$ 5.50$ per direct labor hour $=\$ 2,200,000 \div 400,000$ direct labor hours
b. Job $60 \$ 82,500=15,000$ hours $\times \$ 5.50$ per hour

Job $61 \frac{99,000}{\$ 181,500}=18,000$ hours $\times \$ 5.50$ per hour
c.

| Work in Process | 181,500 |  |
| :--- | ---: | ---: |
| Factory Overhead |  | 181,500 |

PE 17-4B (FIN MAN); PE 2-4B (MAN)
a. $\$ 9.00$ per direct labor hour $=\$ 810,000 \div 90,000$ direct labor hours
b. $\begin{array}{rr}\text { Job } 40 & \$ 31,500 \\ \text { Job } 42 & \underline{37,800} \\ & =4,500 \text { hours } \times \$ 9.00 \text { per hour } \\ \underline{\$ 69,300}\end{array}$

| Work in Process | 69,300 |  |
| :--- | ---: | ---: |
| Factory Overhead |  | 69,300 |

PE 17-5A (FIN MAN); PE 2-5A (MAN)
a.

|  | Job 60 | Job 61 |
| :---: | :---: | :---: |
| Direct materials. | \$224,000 | \$296,000 |
| Direct labor. | 360,000 | 477,000 |
| Factory overhead | 82,500 | 99,000 |
| Total costs | \$666,500 | \$872,000 |

b. Job $60 \quad \$ 26.66=\$ 666,500 \div 25,000$ units
Job $61 \quad \$ 27.25=\$ 872,000 \div 32,000$ units

## PE 17-5B (FIN MAN); PE 2-5B (MAN)

a.

|  | Job 40 | Job 42 |
| :---: | :---: | :---: |
| Direct materials. | \$ 40,000 | \$ 86,800 |
| Direct labor. | 87,500 | 98,700 |
| Factory overhead | 31,500 | 37,800 |
| Total costs | \$159,000 | \$223,300 |

b. Job $40 \quad \$ 15.90=\$ 159,000 \div 10,000$ units
Job $42 \quad \$ 20.30=\$ 223,300 \div 11,000$ units

PE 17-6A (FIN MAN); PE 2-6A (MAN)
$\$ 24,400,000=\$ 1,600,000+(475,000 \times \$ 48.00)^{*}$

* Cost per unit of goods produced during the year $=\$ 48.00=\$ 24,000,000 \div 500,000$ units

PE 17-6B (FIN MAN); PE 2-6B (MAN)
$\$ 3,085,000=\$ 310,000+(185,000 \times \$ 15.00)^{*}$

* Cost per unit of goods produced during the year $=\$ 15.00=\$ 3,000,000 \div 200,000$ units


## EXERCISES

## Ex. 17-1 (FIN MAN); Ex. 2-1 (MAN)

a. Materials requisitioned for use (both direct and indirect).
b. Factory labor used (both direct and indirect).
c. Application of factory overhead costs to jobs.
d. Jobs completed.
e. Goods sold.

Ex. 17-2 (FIN MAN); Ex. 2-2 (MAN)
a. Cost of goods sold:

Sales........................................................................ \$4,500,000
Less gross profit. 810,000
Cost of goods sold..................................................... \$3,690,000
b. Direct materials cost:

Materials purchased.
Less: Indirect materials.............................................. \$117,000
Materials inventory............................................ 113,400
Direct materials cost. $\qquad$
c. Direct labor cost:

Total manufacturing costs for the period.
\$3,330,000
Less: Direct materials cost.......................................... \$1,299,600
Factory overhead*............................................. 441,000
1,740,600
Direct labor cost
\$1,589,400

* $\$ 117,000$ + $\$ 270,000$ + $\$ 54,000$

Ex. 17-3 (FIN MAN); Ex. 2-3 (MAN)

| a. | RECEIVED |  |  | ISSUED |  |  | BALANCE |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Receiving <br> Report <br> Number | Quantity | Unit Price | Materials <br> Requi- <br> sition <br> Number | Quantity | Amount | Date | Quantity | Unit <br> Price | Amount |
|  |  |  |  |  |  |  | July 1 | 300 | \$18.00 | \$5,400 |
|  | 31 | 200 | \$20 |  |  |  | July 2 | 300 | \$18.00 | 5,400 |
|  |  |  |  |  |  |  |  | 200 | \$20.00 | 4,000 |
|  |  |  |  | 106 | 320 | \$5,800* | July 6 | 180 | \$20.00 | 3,600 |
|  | 37 | 140 | 32 |  |  |  | July 12 | 180 | \$20.00 | 3,600 |
|  |  |  |  |  |  |  |  | 140 | \$32.00 | 4,480 |
|  |  |  |  | 115 | 200 | 4,240** | July 21 | 120 | \$32.00 | 3,840 |
| * July 6 issuance |  |  | 300 at \$18.00 |  | \$5,400 |  |  |  |  |  |
|  |  |  | 20 at \$20.00 |  | 400 |  |  |  |  |  |
|  |  |  | \$5,800 |  |  |  |  |  |
| ** July 21 issuance |  |  |  |  | 180 at \$20.00 |  | \$3,600 |  |  |  |  |  |
|  |  |  | 20 at \$32.00 |  | 640 |  |  |  |  |  |
|  |  |  | \$4,240 |  |  |  |  |  |

b. Ending wire cable balance:

120 at $\$ 32.00$. \$3,840
c.

| Work in Process $(\$ 5,800+\$ 4,240)$ | 10,040 |  |
| :--- | ---: | ---: |
| Materials |  | 10,040 |

d. Comparing quantities on hand as reported in the materials ledger with predetermined order points enables management to order materials before a lack of materials causes idle time. Also, the subsidiary ledger can include columns for recording quantities ordered, so that management can have easy access to information about materials on order.

Ex. 17-4 (FIN MAN); Ex. 2-4 (MAN)

| Work in Process | 155,050 |  |
| :--- | ---: | ---: |
| Factory Overhead | 2,800 |  |
| Materials |  | 157,850 |

Ex. 17-5 (FIN MAN); Ex. 2-5 (MAN)

| Materials* | $1,471,540$ |  |
| :--- | ---: | ---: |
|  | Accounts Payable |  |

* \$282,240 + \$392,000 + \$770,000 + \$27,300
b.

| Work in Process | $1,463,750$ |  |
| :--- | ---: | ---: |
| Factory Overhead | 29,000 |  |
| Materials |  | $1,492,750$ |

c.

|  | Fabric | Polyester Filling | Lumber | Glue |
| :---: | :---: | :---: | :---: | :---: |
| Balance, May 1. | \$ 56,000 | \$ 16,800 | \$ 125,300 | \$ 5,460 |
| May purchases. | 282,240 | 392,000 | 770,000 | 27,300 |
| Less May requisitions | $(263,750)$ | $(354,100)$ | $(845,900)$ | $(29,000)$ |
| Balance, May 31. | \$ 74,490 | \$ 54,700 | \$ 49,400 | \$ 3,760 |

Ex. 17-6 (FIN MAN); Ex. 2-6 (MAN)

| Work in Process | 69,960 |  |
| :--- | ---: | ---: |
| Factory Overhead | 7,200 |  |
| Wages Payable |  | 77,160 |

Ex. 17-7 (FIN MAN); Ex. 2-7 (MAN)
a.

| Work in Process | 3,815 |  |
| :--- | ---: | ---: |
| Factory Overhead | 385 |  |
| Wages Payable |  | $\mathbf{4 , 2 0 0}$ |

Supporting Calculations:

|  | Hourly Rate | Labor Costs (Hourly Rate $\times$ Hours) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\begin{aligned} & \text { Job } \\ & 501 \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { Job } \\ & 502 \end{aligned}$ | $\begin{aligned} & \text { Job } \\ & 503 \end{aligned}$ | Direct Labor (sum of job costs) | Indirect Labor |
| Frank Davis........ | \$35 | \$420 | \$490 | \$385 | \$1,295 | \$105 |
| Miles Coultrain... | 40 | 560 | 400 | 480 | 1,440 | 160 |
| John Morgan...... | 30 | 300 | 360 | 420 | 1,080 | 120 |
|  |  |  |  |  | \$3,815 | \$385 |

b. The direct labor costs for the completed jobs would become part of the finished goods inventory. The direct labor costs for Job 503 would remain part of the work in process inventory.

Ex. 17-8 (FIN MAN); Ex. 2-8 (MAN)
a.

| Work in Process | 22,600 |  |
| :--- | ---: | ---: |
| Factory Overhead | 3,900 |  |
| Wages Payable |  | 26,500 |

b.

| Work in Process | 11,300 |  |
| :--- | ---: | ---: |
| Factory Overhead |  | 11,300 |

\$22,600 $\div$ \$40 per hour $=565$ hours
565 hours $\times \$ 20$ per hour $=\$ 11,300$

Ex. 17-9 (FIN MAN); Ex. 2-9 (MAN)
a. Factory 1: $\$ 24.00$ per machine hour ( $\$ 1,008,000 \div 42,000$ machine hours)
b. Factory 2: $\$ 41.00$ per direct labor hour ( $\$ 861,000 \div \mathbf{2 1 , 0 0 0}$ direct labor hours)
c. Factory 1:

| Work in Process | 73,200 |  |
| :---: | ---: | ---: |
| Factory Overhead |  | 73,200 |
| $(\$ 24.00 \times 3,050)$. |  |  |

Factory 2:

| Work in Process | 82,000 |  |
| :--- | ---: | ---: |
| Factory Overhead |  | 82,000 |
| $(\$ 41.00 \times 2,000)$. |  |  |

d. Factory $1-\$ 1,280$ debit (underapplied) $(\$ 74,480-\$ 73,200)$

Factory 2—\$4,500 credit (overapplied) (\$77,500 - \$82,000)

## Ex. 17-10 (FIN MAN); Ex. 2-10 (MAN)

The estimated shop overhead is determined as follows:
Shop and repair equipment depreciation.
Shop supervisor salaries.......................................................................... 140,000
Shop property taxes................................................................................ 26,300
Shop supplies
20,200
Total shop overhead
The engine parts and shop labor are direct to the jobs and are not included in the shop overhead rate. The advertising and administrative expenses are selling and administrative expenses that are not included in the shop overhead but are treated as period expenses.

The estimated activity base is determined by dividing the shop direct labor cost by the direct labor rate, as follows:
$\frac{\$ 750,000}{\$ 25 \text { per hour }}=30,000$ hours

The predetermined shop overhead rate is:

$$
\frac{\$ 240,000}{30,000 \text { hours }}=\$ 8.00 \text { per direct labor hour }
$$

Ex. 17-11 (FIN MAN); Ex. 2-11 (MAN)
a. Estimated annual operating room overhead: ..... \$873,600
Estimated operating room activity base, number of operating room hours:
Hours per day ..... 8
Days per week ..... $x$ ..... 7
Weeks per year (net of maintenance weeks) ..... $\times$ ..... 48
Estimated annual operating room hours. ..... 2,688
Predetermined surgical overhead rate:
$\frac{\$ 873,600}{2,688 \text { hours }}=\$ 325$ per hour
b. Wayne Lawrence's procedure:
Number of surgical room hours. ..... 4
Predetermined surgical room overhead rate ..... 325
Procedure overhead ..... \$1,300
c. Actual hours used in January ..... 232
Predetermined surgical room overhead rate. ..... $\times \$ 325$
Surgical room overhead applied, January ..... \$75,400
Actual surgical room overhead incurred, January ..... 65,500
Overapplied surgical room overhead (credit balance), ..... \$ 9,900

Ex. 17-12 (FIN MAN); Ex. 2-12 (MAN)
a.

| Finished Goods* | 753,000 |  |
| :--- | ---: | ---: |
| Work in Process |  | 753,000 |

$$
\text { * } \$ 160,000+\$ 175,000+\$ 100,000+\$ 318,000
$$

b. Cost of unfinished jobs at June 30:

Balance in Work in Process at June 1........................... \$ 40,000
Add: Direct materials............................................... 270,000
Direct labor..................................................... 320,000
Factory overhead.......................................... 176,000 \$806,000
Less: Jobs finished during June............................... $\quad \mathbf{7 5 3 , 0 0 0}$
Balance in Work in Process at June 30......................... \$ 53,000

Ex. 17-13 (FIN MAN); Ex. 2-13 (MAN)
a.

| Work in Process | 25,990 |  |
| :--- | ---: | ---: |
| Factory Overhead | 2,000 |  |
| Materials |  | 27,990 |

b.

| Work in Process | 10,200 |  |
| :--- | ---: | ---: |
| Factory Overhead | 9,000 |  |
| Wages Payable |  | 19,200 |

c.

| Work in Process | $\mathbf{7 , 1 4 0}$ |  |
| :--- | ---: | ---: |
| Factory Overhead |  | $\mathbf{7 , 1 4 0}$ |

## Predetermined overhead rate:

$$
\begin{array}{ll}
\text { Job 401: } & \$ 2,240 \div \$ 3,200=70 \% \text { or } \\
\text { Job 402: } & \$ 2,100 \div \$ 3,000=70 \%
\end{array}
$$

## Direct labor cost $\times$ Predetermined factory overhead rate:

\$10,200 $\times 70 \%=\$ 7,140$
d.

| Finished Goods* | 22,580 |  |
| :--- | ---: | ---: |
| Work in Process |  | 22,580 |

* \$13,680 + \$8,900

Ex. 17-14 (FIN MAN); Ex. 2-14 (MAN)
a.

| KIRCHHOFF INC. <br> Income Statement <br> For the Month Ended April 30, 2014 |  |
| :--- | ---: |
| Revenues |  |
| Cost of goods sold |  |
| Gross profit | $\$ 1,125,000$ |
| Selling expenses | $\$ 275,000$ |
| Administrative expenses | $\mathbf{1 0 0 , 0 0 0}$ |
| Income from operations |  |
|  | $\$ 390,000$ |

b. Materials inventory:

Purchased materials.................................................................... \$320,000
Less: Materials used in production................................................ 275,000
Materials inventory, April 30......................................................... \$45,000
Work in process inventory:
Materials used in production......................................................... \$275,000
Direct labor.................................................................................. 236,250
Factory overhead ( $80 \% \times \$ 236,250$ ) ............................................... 189,000
Additions to work in process......................................................... \$700,250
Less: Transferred to finished goods.............................................. 670,000
Work in process inventory, April 30................................................ \$ 30,250
Finished goods inventory:
Transferred to finished goods........................................................ \$670,000
Less: Cost of goods sold............................................................ 635,000
Finished goods inventory, April 30................................................. \$ 35,000

Ex. 17-15 (FIN MAN); Ex. 2-15 (MAN)

| Date | Job. No. | Quantity | Product | Amount |
| :--- | :---: | :---: | :---: | ---: |
| Jan. 2 | 1 | 520 | TT | \$16,120 |
| Jan. 15 | 22 | 1,610 | SS | 20,125 |
| Feb. 3 | 30 | 1,420 | SS | 25,560 |
| Mar. 7 | 41 | 670 | TT | 15,075 |
| Mar. 24 | 49 | 2,210 | SLK | 22,100 |
| May 19 | 58 | 2,550 | SLK | 31,875 |
| June 12 | 65 | 620 | TT | 10,540 |
| Aug. 18 | 78 | 3,110 | SLK | 48,205 |
| Sept. 2 | 82 | 1,210 | SS | 16,940 |
| Nov. 14 | 92 | 750 | TT | 8,250 |
| Dec. 12 | 98 | 2,700 | SLK | 52,650 |



Ex. 17-15 (FIN MAN); Ex. 2-15 (MAN) (Concluded)
As can be seen, the unit costs behave differently for each product. SLK has increasing unit costs during the year, SS is steady, and TT has decreasing unit costs during the year.
b. Management should want to determine why SLK costs are increasing and why TT costs are decreasing. This information can be determined from the job cost sheets for each job. By comparing the cost sheets from job to job (for a particular product), management can isolate the cause of the cost changes. The cost sheets will show how materials, labor, and overhead are consumed across the production process for each job. This information can isolate the problem or opportunity areas.

Ex. 17-16 (FIN MAN); Ex. 2-16 (MAN)
a. The first item to note is that the cost did not go up due to any increases in the cost of labor or materials. Rather, the cost of the plaques increased because Job 105 used more labor and materials per unit than did Job 101. Specifically, Job 101 required exactly the same number of backboards and brass plates as the number of actual plaques shipped. However, Job 105 required four more backboards and brass plates than the number actually shipped ( 34 vs. 30). This is illustrated as follows:

Job 101:
Materials
Walnut plaques:
Actual units used
40 units
Expected units needed to produce 40 plaques Difference

Brass plates:
$\begin{array}{lr}\text { Actual units used } & 40 \text { units } \\ \text { Expected units needed to produce } 40 \text { plaques } & 40 \text { units } \\ \quad \begin{array}{r}0 \text { units }\end{array}\end{array}$

Labor
Engraving:
Actual labor hours used 20 hours
Expected labor hours to produce 40 plaques 20 hours
( 40 units $\times 30 \mathrm{~min}$. per unit)/60 min. per hour
Difference
0 hours

Assembly:
Actual labor hours used 10 hours
Expected labor hours to produce 40 plaques 10 hours
( 40 units $\times 15 \mathrm{~min}$. per unit)/60 min. per hour
Difference
0 hours

Ex. 17-16 (FIN MAN); Ex. 2-16 (MAN) (Concluded)
Job 105:
Materials
Walnut plaques:

| Actual units used |  |
| :--- | ---: |
| Expected units needed to produce 30 plaques | 34 units |
| $\quad$ Difference | 30 units |
|  | 4 units |
| ass plates: |  |
| Actual units used | 34 units |
| Expected units needed to produce 30 plaques | 30 units |
| $\quad$ Difference | 4 units |

Labor
Engraving:
Actual labor hours used
17 hours
Expected labor hours to produce 30 plaques 15 hours
( 30 units $\times 30 \mathrm{~min}$. per unit)/60 min. per hour Difference

2 hours

Assembly:
Actual labor hours used
8.5 hours

Expected labor hours to produce 30 plaques
7.5 hours
( 30 units $\times 15 \mathrm{~min}$. per unit)/60 min. per hour Difference

Job 105's 25.5 labor hours are 3.0 more ( $\mathbf{2 5 . 5} \mathbf{~ h r s . ~ - ~} 22.5 \mathrm{hrs}$.) than should have been expected for a job of 30 plaques [ $(30 \times 45 \mathrm{~min}.) / 60 \mathrm{~min} .=22.5 \mathrm{hrs}$.]. As a result, the additional hours of labor cost, applied factory overhead, and direct materials cost cause the unit cost of Job 105 to increase.
b. Apparently, the engraving and assembly work is becoming sloppy. Job 105 required 34 engraved brass plates in order to get 30 with acceptable quality. It is likely that the engraver is not being careful in correctly spelling the names. The names should be supplied to the engraver, using large typewritten fonts, so that it is easy to read the names. The engraver should be instructed to be careful in engraving the names. The assembly operation also needs some improvement. It took 34 assembly operations to properly assemble 30 plaques. It may be that the plates are assembled off-register (crooked) to the backboard. This could be improved by using a fixture to properly align the plate to the backboard. Alternatively, it's possible misengraved plaques were assembled to backboards and needed to be disassembled, reengraved, and reassembled to new backboards.

Ex. 17-17 (FIN MAN); Ex. 2-17 (MAN)
a.

| May | 2 | Work in Process (200 hrs. $\times$ \$140) | 28,000 |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Salaries Payable |  | 28,000 |
|  |  |  |  |  |
|  | 7 | Work in Process | 14,600 |  |
|  |  | Cash |  | 14,600 |
|  |  |  |  |  |
|  | 11 | Work in Process (300 hrs. $\times$ \$175) | 52,500 |  |
|  |  | Salaries Payable |  | 52,500 |
|  |  |  |  |  |
|  | 16 | Work in Process | 40,000 |  |
|  |  | Consultant Fees Payable |  | 40,000 |
|  |  |  |  |  |
|  | 21 | Work in Process ( $500 \mathrm{hrs} . \times$ 50) | 25,000 |  |
|  |  | Office Overhead |  | 25,000 |
|  |  |  |  |  |
|  | 31 | Office Overhead | 26,000 |  |
|  |  | Cash |  | 26,000 |
|  |  |  |  |  |
|  | 31 | Office Overhead | 6,000 |  |
|  |  | Supplies |  | 6,000 |
|  |  |  |  |  |
|  | 31 | Salaries Payable | 38,640 |  |
|  |  | Cash |  | 38,640 |
|  |  |  |  |  |
|  | 31 | Accounts Receivable | 185,000 |  |
|  |  | Fees Earned |  | 185,000 |
|  |  |  |  |  |
|  | 31 | Cost of Services | 160,100 |  |
|  |  | Work in Process* |  | 160,100 |

* $\$ 28,000+\$ 14,600+\$ 52,500+\$ 40,000+\$ 25,000$
b. Office overhead incurred $(\$ 26,000+\$ 6,000) \ldots \ldots . . . . . . . . . .$. \$32,000

Office overhead applied
25,000
Underapplied overhead................................................. \$ 7,000
c. Fees earned................................................................. \$185,000

Cost of services*......................................................... 167,100
Gross profit
\$ 17,900

* $\$ 160,100+\$ 7,000$. Assumes the over- or underapplied office overhead is closed to cost of services monthly.

Note to Instructors: The consultant fees and travel costs can be directly assigned to the case and thus are not treated as office overhead. Costs such as secretarial and administrative salaries and supplies would be part of office overhead incurred.

Ex. 17-18 (FIN MAN); Ex. 2-18 (MAN)
a.

| Work in Process | 711,000 |  |
| :--- | ---: | ---: |
| Salaries Payable |  | 711,000 |

b.

| Work in Process | $1,420,000$ |  |
| :--- | ---: | ---: |
| Accounts Payable |  | $1,420,000$ |

c.

| Work in Process $(70 \% \times \$ 1,420,000)$ | 994,000 |  |
| :--- | ---: | ---: |
| Agency Overhead |  | 994,000 |

d.

| Cost of Services | $1,927,550$ |  |
| :--- | ---: | :---: |
| Work in Process |  | $1,927,550$ |

Cost of completed jobs, $\mathbf{\$ 1 , 9 2 7 , 5 5 0 :}$

|  |  | Starks <br> Bank | Finley <br> Airlines |
| :---: | :---: | :---: | :---: |
| June 1 balance. |  | 180,000 | \$ 54,000 |
| June costs: |  |  |  |
| Direct labor. |  | 126,000 | 56,250 |
| Media. |  | 472,500 | 416,500 |
| Overhead. |  | 330,750* | 291,550** |
| Total costs. |  | $\underline{\text { 1,109,250 }}$ | \$818,300 |
| * 70\% $\times$ \$ 472,500 |  |  |  |
| ** 70\% $\times$ \$416,500 |  |  |  |

## PROBLEMS

Prob. 17-1A (FIN MAN); Prob. 2-1A (MAN)
a.

| Materials | 528,000 |  |
| :--- | ---: | ---: |
| Accounts Payable |  | 528,000 |

b.

| Work in Process | 403,200 |  |
| :--- | ---: | ---: |
| Factory Overhead | 58,800 |  |
| Materials |  | 462,000 |

c.

| Work in Process | 468,800 |  |
| :--- | ---: | ---: |
| Factory Overhead | 76,400 |  |
| Wages Payable |  | 545,200 |

d.

| Factory Overhead | 123,400 |  |
| :--- | ---: | ---: |
| Selling Expenses | 195,500 |  |
| Administrative Expenses | 121,800 |  |
| Accounts Payable |  | 440,700 |

e.

| Factory Overhead | 24,360 |  |
| :--- | ---: | ---: |
| Selling Expenses | 20,600 |  |
| Administrative Expenses | 14,900 |  |
| Prepaid Expenses |  | 59,860 |

f.

| Depreciation Expense-Office Building | 70,500 |  |
| :--- | ---: | ---: |
| Depreciation Expense—Office Equipment | 36,120 |  |
| Factory Overhead | 24,360 |  |
| Accumulated Depreciation-Buildings and Equipment |  | 130,980 |

g.

| Work in Process | 300,400 |  |
| :--- | ---: | ---: |
| Factory Overhead |  | 300,400 |

h.

| Finished Goods | 840,000 |  |
| :--- | ---: | ---: |
| Work in Process |  | 840,000 |

i.

| Cost of Goods Sold | $\mathbf{7 4 0 , 0 0 0}$ |  |
| :---: | ---: | ---: |
| Finished Goods |  | $\mathbf{7 4 0 , 0 0 0}$ |

Prob. 17-2A (FIN MAN); Prob. 2-2A (MAN)

1. a.

| Materials | 39,300 |  |
| :--- | ---: | ---: |
| Accounts Payable |  | 39,300 |

b.

| Work in Process | 66,380 |  |
| :--- | ---: | ---: |
| Factory Overhead | 6,940 |  |
| Materials |  | 36,020 |
| Wages Payable |  | 37,300 |

c.

| Factory Overhead | 7,500 |  |
| :---: | ---: | ---: |
| Accounts Payable |  | $\mathbf{7 , 5 0 0}$ |

d.

| Factory Overhead | 2,640 |  |
| :---: | ---: | ---: |
| Accumulated Depreciation-Machinery |  |  |
| and Equipment |  | 2,640 |

e.

| Work in Process | 17,280 |  |
| :---: | ---: | ---: |
| Factory Overhead $(288$ hours $\times \$ 60)$ |  | 17,280 |


| finished Goods | 46,640 |  |  |
| :--- | :--- | ---: | ---: |
|  | Work in Process |  | 46,640 |

## Computation of cost of jobs finished:

| Job | Direct <br> Materials | Direct <br> Labor | Factory <br> Overhead | Total |
| :--- | :---: | ---: | ---: | ---: |
| No. 201..... | $\$ 3,950$ | $\$ 3,700$ | $\$ 1,860$ | $\$ 9,510$ |
| No. $202 \ldots \ldots$ | 4,830 | 5,000 | 2,760 | 12,590 |
| No. $203 \ldots .$. | 3,200 | 2,500 | 2,160 | 7,860 |
| No. $205 \ldots .$. | 6,800 | 7,000 | 2,880 | $\underline{16,680}$ |
| Total................................................. | $\underline{\underline{446,640}}$ |  |  |  |

g. | Accounts Receivable | 45,740 |  |
| :--- | ---: | ---: |
|  | Sales |  |
|  |  | 45,740 |
| Cost of Goods Sold | 29,960 |  |
| Finished Goods |  | 29,960 |

## Computation of cost of jobs sold:

| Job |  |
| :---: | :---: |
| No. 201. | \$ 9,510 |
| No. 202. | 12,590 |
| No. 203. | 7,860 |
| Total. | \$29,960 |

Prob. 17-2A (FIN MAN); Prob. 2-2A (MAN) (Concluded)
2.

| Work in Process |  |  |  | Finished Goods |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| (b) | 66,380 | (f) | 46,640 | (f) | 46,640 | (g) | 29,960 |
| (e) | 17,280 |  |  |  |  |  |  |
| Bal. | 37,020 |  |  | Bal. | 16,680 |  |  |

3. Schedule of unfinished jobs:

| Job | Direct <br> Materials | Direct Labor | Factory <br> Overhead | Total |
| :---: | :---: | :---: | :---: | :---: |
| No. 204. | \$10,800 | \$9,150 | \$5,760 | \$25,710 |
| No. 206................................ | 5,000 | 4,450 | 1,860 | 11,310 |
| Balance of Work in Process, January 30.... |  |  |  | \$37,020 |

4. Schedule of completed jobs:

| Job | Direct <br> Materials | Direct <br> Labor | Factory <br> Overhead | Total |
| :--- | :---: | :---: | :---: | :---: |

Finished Goods, January 30
(Job 205)............................ \$6,800 \$7,000 \$2,880 $\underline{\underline{\$ 16,680}}$

Prob. 17-3A (FIN MAN); Prob. 2-3A (MAN)

1. and 2.


Prob. 17-4A (FIN MAN); Prob. 2-4A (MAN)

1. Supporting calculations:

| Job. No. | Quantity |  | Direct <br> Materials | Direct <br> Labor | Factory <br> Overhead | Total Cost | Unit Cost | Units <br> Sold | Cost of Goods Sold |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| No. 201 | 550 | \$16,500 | \$ 55,000 | \$ 41,250 | \$ 57,750 | \$ 170,500 | \$310.00 | 440 | \$136,400 |
| No. 202 | 1,100 | 44,000 | 93,500 | 71,500 | 100,100 | 309,100 | 281.00 | 880 | 247,280 |
| No. 203 | 550 |  | 38,500 | 22,000 | 30,800 | 91,300 |  | 0 | 0 |
| No. 204 | 660 |  | 82,500 | 69,300 | 97,020 | 248,820 | 377.00 | 570 | 214,890 |
| No. 205 | 480 |  | 60,000 | 48,000 | 67,200 | 175,200 | 365.00 | 420 | 153,300 |
| No. 206 | 380 |  | 22,000 | 12,400 | 17,360 | 51,760 |  | 0 | 0 |
| Total | 3,720 | \$60,500 | \$351,500 | \$264,450 | \$370,230 | \$1,046,680 |  |  | \$751,870 |
|  |  |  |  |  |  |  |  |  |  |

A. $\$ 395,500$. Materials applied to production in June + indirect materials. (\$351,500 + \$44,000)
B. $\$ 60,500$. From table above and problem.
C. $\$ 351,500$. From table above.
D. $\$ 264,450$. From table above.
E. $\$ 370,230$. $(\$ 264,450 \times 1.4)$ and from table above.
F. $\$ 903,620$. $(\$ 170,500+\$ 309,100+\$ 248,820+\$ 175,200)$
G. $\$ 751,870$. From table above.
H. $\$ 65,550$. Wages incurred less direct labor applied to production in June. (\$330,000 - \$264,450)

Prob. 17-4A (FIN MAN); Prob. 2-4A (MAN) (Concluded)
2. June 30 balances:



Prob. 17-5A (FIN MAN); Prob. 2-5A (MAN)
1.

| GINOCERA INC. <br> Income Statement <br> For the Year Ended December 31, 2014 |  |  |
| :--- | ---: | ---: |
| Sales |  |  |
| Cost of goods sold |  | $\$ 17,920,000$ |
| Gross profit |  | $10,864,000$ |
| Selling expenses: |  | $\$ 7,056,000$ |
| Infomercial campaign | $\$ 2,000,000$ |  |
| Promotional materials | $3,600,000$ |  |
| Shipping expenses | 224,000 |  |
| Total selling expenses |  | $\$ 5,824,000$ |
| Administrative expenses: |  |  |
| Legal expenses |  | 800,000 |
| Total operating expenses |  |  |
| Income from operations |  | $\mathbf{6 , 6 2 4 , 0 0 0}$ |

## Supporting calculations:

Sales: $1,120,000$ units $\times \$ 16=\$ 17,920,000$
Cost of goods sold: $1,120,000$ units $\times \$ 9.70=\$ 10,864,000$
Manufacturing cost per unit (Knife):
Direct materials:
Hardened Steel Blanks...................................... \$4.00
Wood (for handle)............................................. 1.50
Packaging....................................................... 0.50
Total direct materials
\$6.00
Direct labor......................................................... 0.50
Factory overhead* 3.20

Total manufacturing cost per knife

* $\$ 800 \div \mathbf{2 5 0}$ knives per hour

Promotional materials: $\mathbf{6 0 , 0 0 0}$ stores $\times \mathbf{\$ 6 0}=\mathbf{\$ 3 , 6 0 0 , 0 0 0}$
Shipping expenses: $1,120,000$ units $\times \$ 0.20=\$ 224,000$
2. Finished Goods balance, December 31, 2014:
(1,200,000 units $-1,120,000$ units) $\times \$ 9.70=\$ 776,000$
Work in Process, December 31, 2014 :
25,000 units $\times(\$ 6.00+\$ 3.20)=\$ 230,000$
The materials, stamping, and factory overhead have already been applied to the $\mathbf{2 5 , 0 0 0}$ units. Only the direct assembly labor has yet to be applied for these units.

Prob. 17-1B (FIN MAN); Prob. 2-1B (MAN)
a.

| Materials | $\mathbf{7 7 0 , 0 0 0}$ |  |
| :--- | ---: | ---: |
| Accounts Payable |  | $\mathbf{7 7 0 , 0 0 0}$ |

b.

| Work in Process | 604,200 |  |
| :--- | ---: | ---: |
| Factory Overhead | 75,800 |  |
| Materials |  | 680,000 |

c.

| Work in Process | 574,000 |  |
| :--- | ---: | ---: |
| Factory Overhead | 182,000 |  |
| Wages Payable |  | 756,000 |

d.

| Factory Overhead | 245,000 |  |
| :--- | ---: | ---: |
| Selling Expenses | 171,500 |  |
| Administrative Expenses | 110,600 |  |
| Accounts Payable |  | 527,100 |

e.

| Factory Overhead | 24,500 |  |
| :--- | ---: | ---: |
| Selling Expenses | 28,420 |  |
| Administrative Expenses | 16,660 |  |
| Prepaid Expenses |  | 69,580 |

f.

| Factory Overhead | 49,500 |  |
| :--- | ---: | ---: |
| Depreciation Expense-Office Equipment | 61,800 |  |
| Depreciation Expense-Office Building | 14,900 |  |
| Accumulated Depreciation-Buildings and Equipment |  | 126,200 |

g.

| Work in Process | 568,500 |  |
| :---: | ---: | ---: |
| Factory Overhead |  | 568,500 |

h.

| Finished Goods | $1,500,000$ |  |
| :--- | ---: | :---: |
| Work in Process |  | $1,500,000$ |

i.

| Cost of Goods Sold | $1,375,000$ |  |
| :---: | ---: | :---: |
| Finished Goods |  | $1,375,000$ |

Prob. 17-2B (FIN MAN); Prob. 2-2B (MAN)

1. a.

| Materials | 147,000 |  |
| :--- | ---: | ---: |
| Accounts Payable |  | 147,000 |

b.

| Work in Process | 262,490 |  |
| :--- | ---: | ---: |
| Factory Overhead | 29,160 |  |
| Materials |  | 139,110 |
| Wages Payable |  | 152,540 |

c.

| Factory Overhead | 6,000 |  |
| :---: | ---: | ---: |
| Accounts Payable |  | 6,000 |

d.

| Factory Overhead | 4,100 |  |
| :---: | ---: | ---: |
| Accumulated Depreciation-Machinery |  |  |
| and Equipment |  | 4,100 |

e.

| Work in Process | 40,480 |  |
| :--- | ---: | ---: |
| Factory Overhead $(1,012$ hours $\times \$ 40)$ |  | 40,480 |


| Finished Goods | 175,090 |  |  |
| :--- | :--- | ---: | ---: |
|  | Work in Process |  | 175,090 |

## Computation of cost of jobs finished:

| Job | Direct <br> Materials | Direct <br> Labor | Factory <br> Overhead | Total |
| :--- | ---: | ---: | ---: | ---: |
| No. 101..... | $\$ 19,320$ | $\$ 19,500$ | $\$ 6,160$ | $\$ 44,980$ |
| No. $102 \ldots \ldots$ | 23,100 | 28,140 | 6,400 | 57,640 |
| No. 103..... | 13,440 | 14,000 | 5,040 | 32,480 |
| No. $105 \ldots .$. | 18,050 | 15,540 | 6,400 | 39,990 |
| Total................................................. | $\underline{\$ 175,090}$ |  |  |  |

g. | Accounts Receivable | 189,100 |  |
| :--- | ---: | ---: |
| Sales $^{*}$ |  | 189,100 |

* \$62,900 + \$80,700 + \$45,500

| Cost of Goods Sold | 142,610 |  |
| :---: | ---: | ---: |
| Finished Goods |  | 142,610 |

Computation of cost of jobs sold:

| Job |  |
| :---: | :---: |
| No. 101. | \$ 44,980 |
| No. 102. | 57,640 |
| No. 105. | 39,990 |
| Total. | \$142,610 |

Prob. 17-2B (FIN MAN); Prob. 2-2B (MAN) (Concluded)
2.

| Work in Process |  |  |  |
| :--- | ---: | :--- | ---: |
| (b) | 262,490 | (f) | 175,090 |
| (e) | 40,480 |  |  |
| Bal. | 127,880 |  |  |


| Finished Goods |  |  |  |
| :--- | :---: | :--- | :--- |
| (f) | 175,090 | $(\mathrm{~g})$ | 142,610 |
|  |  |  |  |

3. Schedule of unfinished jobs:

| Job Materials | Direct <br> Materials | Direct <br> Labor | Factory <br> Overhead | Total |
| :---: | :---: | :---: | :---: | :---: |
| No. 104. | \$38,200 | \$36,500 | \$9,520 | \$ 84,220 |
| No. 106........................... | 18,000 | 18,700 | 6,960 | 43,660 |
| Balance of Work in Process, April 30.... |  |  | ......... | \$127,880 |

4. Schedule of completed jobs:

| Job | Direct <br> Materials | Direct <br> Labor | Factory <br> Overhead | Total |
| :---: | :---: | :---: | :---: | :---: |
| Finished Goods, April 30 <br> (Job 103)......................... $\$ 13,440$ | $\$ 14,000$ | $\$ 5,040$ | $\underline{\$ 32,480}$ |  |

Prob. 17-3B (FIN MAN); Prob. 2-3B (MAN)

1. and 2.


Prob. 17-4B (FIN MAN); Prob. 2-4B (MAN)

1. Supporting calculations:

| Job. No. | Quantity | May 1 <br> Work in <br> Process | Direct <br> Materials | Direct <br> Labor | Factory <br> Overhead | Total Cost | Unit Cost | Units <br> Sold | Cost of Goods Sold |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| No. 101 | 330 | \$26,400 | \$ 82,500 | \$ 59,400 | \$ 29,700 | \$ 198,000 | \$600.00 | 264 | \$158,400 |
| No. 102 | 380 | 46,000 | 105,400 | 72,600 | 36,300 | 260,300 | \$685.00 | 360 | 246,600 |
| No. 103 | 500 |  | 132,000 | 110,000 | 55,000 | 297,000 |  | 0 | 0 |
| No. 104 | 400 |  | 66,000 | 39,600 | 19,800 | 125,400 | \$313.50 | 384 | 120,384 |
| No. 105 | 660 |  | 118,800 | 66,000 | 33,000 | 217,800 | \$330.00 | 530 | 174,900 |
| No. 106 | 330 |  | 66,000 | 30,800 | 15,400 | 112,200 |  | 0 | 0 |
| Total | 2,600 | \$72,400 | \$570,700 | \$378,400 | \$189,200 | \$1,210,700 |  |  | \$700,284 |
|  |  |  |  |  |  |  |  |  |  |

A. $\$ 586,100$. Materials applied to production in May + indirect materials.
$(\$ 570,700+\$ 15,400)$
B. $\quad \$ 72,400$. From table above and problem.
C. $\$ 570,700$. From table above.
D. $\$ 378,400$. From table above.
E. $\quad \$ 189,200 .(\$ 378,400 \times 0.50)$ and from table above.
F. $\quad \$ 801,500$. $(\$ 198,000+\$ 260,300+\$ 125,400+\$ 217,800)$
G. $\$ 700,284$. From table above.
H. $\$ 17,600$. Wages incurred less direct labor applied to production in May. (\$396,000 - \$378,400)

Prob. 17-4B (FIN MAN); Prob. 2-4B (MAN) (Concluded)
2. May 31 balances:

| Materials. | \$ 19,500 | (\$105,600 + \$500,000-\$586,100) |
| :---: | :---: | :---: |
| Work in Process*. | \$409,200 | (\$297,000 + \$112,200, Job 103 \& Job 106) |
| Finished Goods**. | \$101,216 | (\$801,500-\$700,284) |
| Factory Overhead. | \$ $(7,300)$ | Cr. overapplied (\$26,400 + \$17,600 |
|  |  | + \$15,400 + \$122,500-\$189,200) |


| Job. No. | Units in Inventory | Unit <br> Cost | Total Cost |
| :---: | :---: | :---: | :---: |
| Job 101 | 66 | \$600.00 | \$ 39,600 |
| Job 102 | 20 | 685.00 | 13,700 |
| Job 104 | 16 | 313.50 | 5,016 |
| Job 105 | 130 | 330.00 | 42,900 |
| Total |  |  | \$101,216 |

Prob. 17-5B (FIN MAN); Prob. 2-5B (MAN)
1.

| TECHNOLOGY ACCESSORIES INC. <br> Income Statement <br> For the Year Ended December 31, 2014 |  |
| :--- | ---: |
| Sales |  |
| Cost of goods sold |  |
| Gross profit |  |
| Selling expenses: | $\$ 18,400,000$ |
| Salespersons commissions | $\$ 3,914,000$ |
| Advertising design | 750,000 |
| Advertising expenses | $1,400,000$ |
| Total selling expenses |  |
| Income from operations |  |

## Supporting calculations:

Sales: 460,000 units $\times \$ 40=\$ 18,400,000$
Cost of goods sold: 460,000 units $\times \mathbf{\$ 2 5 . 9 0}=\mathbf{\$ 1 1 , 9 1 4 , 0 0 0}$
Manufacturing cost per unit:
Direct materials:
Leather............................................................ \$10.00
Velvet (for interior)............................................. 5.00
Packaging......................................................... 0.40
Total direct materials........................................ $\$ 15.40$
Direct labor......................................................... 0.50
Factory overhead cost*
Total manufacturing cost per unit
$\$ 25.90$

* $\$ 1,250 \div 125$ units per hour

Salespersons commissions: $\$ 18,400,000 \times 20 \%=\$ 3,680,000$
2. Finished Goods balance, December 31, 2014:
(500,000 units $-460,000$ units) $\times \$ 25.90=\$ 1,036,000$
Work in Process, December 31, 2014 :
22,000 units $\times(\$ 15.40+\$ 10.00)=\$ 558,800$
The materials, stitching, and factory overhead have already been applied to the $\mathbf{2 2 , 0 0 0}$ units. Only the direct assembly labor has yet to be applied for these units.

## CASES \& PROJECTS

CP 17-1 (FIN MAN); CP 2-1 (MAN)
Two or three trends seem apparent. Starting with the most obvious:
a. There appears to be a strong "Friday effect." The unit cost on Friday increases dramatically, then falls on Monday. Apparently, the workforce is preparing early for the weekend.
b. There also appears to be a general increasing trend in the unit cost. Every Friday effect is larger than the previous Friday. Much the same can be said about the other days of the week.
c. It's hard to tell, but there may also be a "within week" trend. The unit cost appears to increase gradually from Monday through Thursday, before jumping on Friday. At the very least, Mondays are the best operating days, while Fridays are the worst.

A number of further pieces of information should be requested.
a. First, it would be good to verify these trends with some other products. This trend is probably not product-related but related generally to the day of the week. This would mean that the trend should be apparent in the other products.
b. The data should be sorted by shift and by employee. It's possible that the effect is stronger on one shift than on another or that just a few employees are responsible for the effect. It may not be prevalent in the general population of workers.
c. The Friday-Monday phenomenon is likely related to the workforce, but the same cannot be said about the larger increasing trend over the four weeks. It could be caused by any number of factors. A good first look would be to isolate materials costs to see if these are contributors. How much of the effect is labor and how much is material should be verified. It's possible that the general increase in cost over time is the result of loss of machine tolerances. Thus, more and more material is being required to produce a unit of product.
d. Has there been any significant change in supervisors or crucial employees that may explain this effect?
e. Have prices increased gradually for the raw materials?

CP 17-2 (FIN MAN); CP 2-2 (MAN)

1. The unit costs are influenced by both the price and quantity of inputs. On the price side, the cost of steel has dropped from $\$ 1,200$ to $\$ 1,100$ per ton. This is apparently the result of the purchasing manager's decision to reduce the cost of raw materials by going to a new vendor. No other input prices change. Some of the input quantities changed for the worse. Specifically:

Input Quantity per Unit


These numbers were determined by dividing the total input quantities by the number of units produced to discover the inputs per unit. The inputs for the components were unchanged between the two jobs.
2. A possible reason for this deterioration in performance is related to the purchasing manager's decision to change vendors in order to secure a lower price per ton. The new vendor is apparently delivering a lower-quality steel product to the company. As a result, the foundry operation is having to spend more time forming the steel parts. Moreover, the increased steel tons per unit is likely to be caused by scrapping some of the formed parts. The scrapped parts would need to be replaced by additional steel inputs, which would have the effect of increasing the number of tons required to make a unit of product. The welding operators are also apparently having difficulty welding the lowerquality steel parts. As a result, longer welding time is required to assemble a completed unit.

Overall, management has learned that the drive for a lower raw materials price was a poor decision. The overall net result was higher costs from the additional waste caused by lower-quality steel.

CP 17-3 (FIN MAN); CP 2-3 (MAN)

1. The engineer is concerned that direct labor is not related to overhead consumption because direct labor is a small part of the cost structure. Apparently, the company has replaced labor with expensive machine technology and support. This, of course, represents more factory overhead. Just because the direct labor is "designed out" of the product will not mean that this overhead will magically disappear. More likely, the direct labor hours should be replaced by machine-related factory overhead. Thus, the factory overhead goes up while the activity base (direct labor) goes down. Hence, the factory overhead rate will go up.
2. Since each direct labor hour now has $\mathbf{\$ 1 , 5 0 0}$ of factory overhead, small mistakes in the direct labor time estimates can have a large impact on the estimated cost of a product. This is very critical, since the company sets selling price by adding a profit to unit cost. If the company underestimates the direct labor content by a small amount, it will underestimate unit cost, causing the company to underbid and win the job. Unfortunately, the job will turn out to have less profitability than expected because the price is smaller than it should be. If the company overestimates the labor time, it will overbid the job. Thus, it will lose out to competitors who bid more accurately. This puts the company into a lose-lose situation when such small labor time errors have such large dollar impacts on the final cost estimate.
3. The engineer's concern is valid. The company should consider replacing its direct labor time activity base with one that more accurately reflects its present resources. If the company is now highly automated, then machine hours may be a much more reasonable activity base.

CP 17-4 (FIN MAN); CP 2-4 (MAN)

1. Todd should record the debits for factory wages as a debit to Work in Process. The factory wages are product costs that must be accumulated in the cost of producing the product. Eventually, these wage costs will become part of the finished goods inventory and the cost of goods sold when the gift items are sold. Likewise, the depreciation should be recorded as a debit to Factory Overhead. The overhead is then applied to production work in process. Like the wages, the depreciation will also eventually become part of the finished goods inventory and the cost of goods sold when the gift items are sold. Thus, both the wages and depreciation will end up on the income statement as part of the cost of goods sold, not as individual expenses. The reason is because the accountant wants to match revenues and costs. Costs that are accumulated in the manufacture of products do not become expenses until the items are sold. Until that time, the costs are capitalized as inventory. If these costs were expensed immediately, the period's income for the firm would be understated to the extent that there were any increases in the work in process or finished goods inventories.
2. Jeff would not be concerned about immediately expensing administrative wages and depreciation because the benefits received from these costs are not product costs. Instead, these costs benefit a period of time. Thus, these costs should be expensed during the period.

## CP 17-5 (FIN MAN); CP 2-5 (MAN)

1. Direct labor cost:

Total actual (applied) overhead, 2010-2014.......... \$ 4,200,000
Total direct labor cost, 2010-2014....................... \$21,000,000
Predetermined overhead rate (\$4,200,000 $\div \mathbf{\$ 2 1 , 0 0 0 , 0 0 0 )}$ $\qquad$ 20\% of direct labor cost

Machine cost:
Total actual (applied) overhead, 2010-2014
\$ 4,200,000
Total machine hours, 2010-2014
Predetermined overhead rate
(\$4,200,000 $\div 500,000$ hours)
\$8.40 per machine hour

CP 17-5 (FIN MAN); CP 2-5 (MAN) (Continued)
2.

|  | 2014 |  | 2013 |  | 2012 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Direct Labor Cost | Machine Hours | Direct Labor Cost | Machine Hours | Direct Labor Cost | Machine Hours |
| Actual overhead | \$790,000 | \$790,000 | \$870,000 | \$870,000 | \$935,000 | \$935,000 |
| Applied overhead | 777,000 | 781,200 | 882,000 | 873,600 | 924,000 | 932,400 |
| (Over-) underapplied |  |  |  |  |  |  |
| overhead | \$ 13,000 | \$ 8,800 | \$ (12,000) | \$ (3,600) | \$ 11,000 | \$ 2,600 |


|  | 2011 |  | 2010 |  |
| :--- | :---: | :---: | :---: | :---: |
|  | Direct Labor <br> Cost | Machine <br> Hours | Direct Labor <br> Cost | Machine <br> Hours |
| Actual overhead | $\$ 845,000$ | $\$ 845,000$ | $\$ 760,000$ | $\$ 760,000$ |
| Applied overhead | 840,000 | 843,360 | 777,000 | 769,440 |
| (Over-) underapplied |  |  |  |  |
| overhead | $\$ \mathbf{5 , 0 0 0}$ | $\$ 1,640$ | $\$(17,000)$ | $\$(9,440)$ |
|  |  |  |  |  |

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CP 17-5 (FIN MAN); CP 2-5 (MAN) (Concluded)
3. The best predetermined overhead rate is machine hours. Although the total overhead applied for each rate developed in part (1) is the same over the entire five-year period (as a result of the method by which the predetermined overhead rates were developed), the predetermined overhead rate based on machine hours yields the least fluctuations in the amounts of over- or underapplied overhead considered on a year-by-year basis. With the rate based on machine hours, the over- or underapplied overhead ranges from $\$ 9,440$ overapplied to $\$ 8,800$ underapplied. This fluctuation in the over- or underapplied overhead compares favorably with the fluctuation resulting from using the current overhead base of direct labor cost ( $\$ 17,000$ overapplied to $\$ 13,000$ underapplied over the past five years).

